

Tork Craft™

Power Tool Accessories



Vermont Sales

**SOUTH AFRICA'S #1 SUPPLIER
of power tool accessories
Powered by Service**

(Pty) Ltd

**9th Edition
2016**

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CIRCULAR SAW BLADE PRODUCT KNOWLEDGE

Circular Saw Blade Features and Information

Our product selection consists of high-quality circular saw blades available for use in portable, cordless and stationary saws. Saw blades are available in configurations for most applications, from general purpose blades to highly specialized designs. Everything depends on how much blade you want, and that's often a question of construction material and amount of use.

Circular Saw Blade and Dado Terms:

Below is a list of Circular Saw Blade terms and illustrations to assist you in selecting the right blade for the right job:

Anti-kick Saw Blades: A particular Circular Saw Blade's (CSB) shoulder design that is engineered to improve the ease of cut and reduce the effect of the saw blade kicking back due to overfeeding.

Arbor: The saw motor shaft that rotates the saw blade. Often referred to as the mandrel.

Bore: The arbor by which the saw blade is mounted on the saw. Available in various sizes. Bore size on the blade.

Bevel: Angles on a carbide tooth CSB. Teeth can have a single bevel, two bevel or no bevel at all. Types of bevels can alternate from tooth to tooth on a given blade. The bevel is what gives the blade its specific cutting pattern.

Chipper: A cutting tool that is placed between the outside blades of a dado set to adjust the width of the cut.

Chipping: The condition caused when the saw blade lifts and tears the wood fibers as it exits the material. This causes the edges to be ragged.

Coating: Specially formulated coatings that stay slick. Coating a blade reduces heat in 2 ways. It minimises friction and binding and resists pitch and gum buildup.

Combination Saw Blade: Saw blades used for both ripping (cutting with the grain of the wood) and crosscutting (cutting across the grain).

Crosscut: To cut or saw against/across the grain of the wood.

Cutter: Outside blades used in dado blades.

Expansion slots: The spaces that allow a blade to expand as it heats up during cutting. It eliminates warpage by cooling the blade.

Ferrous: Of or containing iron.

Finishing Saw Blade: A saw blade with a higher tooth count to provide smoother cuts. Typically refers to 7 1/4 inch blades with more than 40 teeth and 10 inch blades with more than 60 teeth.

Framing Saw Blade: Carbide tipped saw blades used to make fast cuts in all types of wood (the fastest cutting is achieved with lower tooth count saw blades).

Kerf: This is the width of the cut, including the steel plate thickness plus any overhang on a carbide blade.

General Purpose Saw Blades: Lower tooth count saw blades. Used primarily for fast cross cutting and ripping.

Gullet: The space between teeth that clears the work piece or chips after the cut.

Grind: There are many types of tooth grinds, a few of the basic ones are:



Flat Top Grind (FTG) Best for ripping



Alternate Top Bevel (ATB) for crosscutting, cutoff and trimming



Triple Chip Grind (TCG) perfect for hard abrasive materials like non-ferrous metals, hard woods and plastics



Tri-Grind (TRI) Combination grind

Hollow Ground: A concave bevel edge on a tool.

Hook angle: The "attack angle" of the teeth. Harder, more brittle materials need a shallower angle to ease pressure against the materials and reduce chip out. Softer materials require a sharper angle to reduce chip out.

Miter: The process of cutting material for an equal angle joint.

Nonferrous: Materials or metals not of or containing iron, such as aluminium, copper, brass and lead.

Plate: The steel body of the carbide blade on which the teeth are welded.

Plane: In woodworking, to make a surface smooth or even.

Rabbit: An open-ended cut made along the edge of a work piece that receives or interlocks with another piece to form a joint.

Ripping: The process of sawing a board in the direction of the grain of the board.

Run out: The amount of left to right movement a saw blade makes during operation. Often referred to as wobble or warp.

Stiffening Collar: A flat collar that mounts on the saws arbor directly next to the blade. They are used to make more accurate cuts and dampen the sound the saw generates.

Shim: A thin, often tapered piece of material such as metal or wood used to fill in space between things. In dado operations, a round disk used to make a wider cut.

Tear-out: A condition in which the saw blade tears out the grain of a work piece.

Tempered: To bring the steel plate of a saw blade to a desired hardness by reheating and cooling.

Thin kerf saw blades: A saw blade with a reduced kerf, or cut width.



TCP



Wood



Plastic

TCT circular saw blades general purpose, contractor quality for cutting wood, plastics. ( ATB). Positive.

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCP10008	100mm	22.23mm	8T	4.0mm	16000
TCP15040	150mm	20/16mm	40T	2.3mm	12000
TCP16020	160mm	20/16mm	20T	2.3mm	11500
TCP16040	160mm	20/16mm	40T	2.3mm	11500
TCP16060	160mm	20/16mm	60T	2.3mm	11500
TCP16524-20	165mm	20/16mm	24T	2.3mm	11000
TCP17024	170mm	20/16mm	24T	2.3mm	9500
TCP17040	170mm	20/16mm	40T	2.3mm	9500
TCP17060	170mm	20/16mm	60T	2.3mm	10000
TCP18524-16	185mm	16mm	24T	2.3mm	9000
TCP18524-20	185mm	20/16mm	24T	2.3mm	9000
TCP18524-30	185mm	30/25.4/20/16mm	24T	2.3mm	9000
TCP18540	185mm	20/16mm	40T	2.3mm	9000
TCP18540-16	185mm	16mm	40T	2.3mm	9000
TCP18540-30	185mm	30/25.4/20/16mm	40T	2.3mm	9000
TCP18560	185mm	20/16mm	60T	2.3mm	9000
TCP18560-30	185mm	30/25.4/20/16mm	60T	2.3mm	9000
TCP19024	190mm	30/20/16mm	24T	2.3mm	8500
TCP19040-16	190mm	16mm	40T	2.3mm	9000
TCP19040-30	190mm	30/20/16mm	40T	2.3mm	8500
TCP19060	190mm	30/25.4/20/16mm	60T	2.3mm	8500
TCP19072	190mm	30/20/16mm	72T	2.3mm	8500
TCP20024	200mm	30/25.4/20/16mm	24T	2.6mm	8000
TCP20040	200mm	30/20/16mm	40T	2.6mm	8000
TCP20060	200mm	30/20/16mm	60T	2.6mm	8000
TCP21024	210mm	30/20/16mm	24T	2.6mm	7800
TCP21040-16	210mm	16mm	40T	2.6mm	7800
TCP21040-30	210mm	30/20/16mm	40T	2.6mm	7800
TCP21060	210mm	30/20/16mm	60T	2.6mm	7800
TCP23024	230mm	30/20/16mm	24T	2.6mm	7500
TCP23024-16	230mm	16mm	24T	2.6mm	7500
TCP23040	230mm	30/25.4/20mm	40T	2.6mm	7500
TCP23040-16	230mm	16mm	40T	2.6mm	7500
TCP23060-16	230mm	16mm	60T	2.6mm	7500
TCP23060-30	230mm	30/20/16mm	60T	2.8mm	7500
TCP23524-16	235mm	16mm	24T	2.8mm	7500
TCP23540-16	235mm	16mm	40T	2.8mm	7500
TCP25024	250mm	30/20/16mm	24T	3.0mm	6900
TCP25040	250mm	30/25.4/20/16mm	40T	3.0mm	6900
TCP25040-16	250mm	16mm	40T	3.0mm	6900
TCP25060-16	250mm	16mm	60T	3.0mm	6900
TCP25060-30	250mm	30/20/16mm	60T	3.0mm	6900
TCP25080	250mm	30/20/16mm	80T	2.8mm	6900
TCP26024-30	260mm	30/25.4/20/16mm	24T	2.8mm	6400
TCP26040-30	260mm	30/25.4/20/16mm	40T	3.0mm	6600
TCP30024	300mm	30/20/16mm	24T	3.2mm	5500
TCP30040	300mm	30/20/16mm	40T	3.2mm	5500
TCP30060	300mm	30/25.4/20/16mm	60T	3.2mm	5500
TCP30080	300mm	30/25.4/20/16mm	80T	3.2mm	5500
TCP30096	300mm	30/20/16mm	96T	3.2mm	5500
TCP31548	315mm	30/20/16mm	48T	3.2mm	5200
TCP31560	315mm	30/20/16mm	60T	3.2mm	5000
TCP35030	350mm	30/20/16mm	30T	3.4mm	4800
TCP35096	350mm	30/20/16mm	96T	3.4mm	4800
TCP400100	400mm	30/25.4mm	100T	3.4mm	4200
TCP40030	400mm	30/20/16mm	30T	3.4mm	4200
TCP450120	450mm	30/25.4mm	120T	3.8mm	3800
TCP45036	450mm	30/20/16mm	36T	3.8mm	3500
TCP500120	500mm	30/20/16mm	120T	3.8mm	3400
TCP60036	600mm	40/30/25.4/20/16	36T	4.0mm	2500
TCP60060	600mm	40/30/25.4/20/16	60T	4.0mm	2500
TCP60072	600mm	40/30/25.4/20/16	72T	4.0mm	2500

CONTRACTOR

TCP - TCG



Wood



Laminates



Alum

TCT circular saw blades for wood, laminates and aluminium.
Triple chip grind (TCG). Positive.

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCP25080TCG	250mm	30/25.4/20/16mm	80T	3.0mm	6900
TCP30096TCG	300mm	30/25.4/20/16mm	96T	3.2mm	5500

CONTRACTOR



CONTRACTOR

TCP - AL



Alum

TCT circular saw blades for aluminium and non-ferrous metal cutting.
Triple chip grind (TCG). Negative.

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCP16060AL	160mm	20/16mm	60T	2.3mm	11500
TCP17060AL	170mm	20/16mm	60T	2.3mm	11500
TCP18560AL	185mm	20/16mm	60T	2.3mm	9000
TCP18560AL-30	185mm	30mm	60T	2.3mm	9000
TCP19060AL	190mm	30/20/16mm	60T	2.3mm	8500
TCP20060AL	200mm	30/20/16mm	60T	2.6mm	8000
TCP21060AL	210mm	30/16mm	60T	2.6mm	7800
TCP23060AL	230mm	30/16mm	60T	2.8mm	7500
TCP250100AL	250mm	30/25.4mm	100T	3.0mm	6900
TCP25080AL	250mm	30/25.4/20/16mm	80T	3.0mm	6900
TCP30096AL	300mm	30/25.4/20/16mm	96T	3.2mm	5500
TCP31596AL	315mm	30/25.4/20/16mm	96T	3.2mm	5000
TCP350100AL	350mm	30/25.4/16mm	100T	3.0mm	4500

CONTRACTOR



CONTRACTOR

Note:

Non-ferrous metal must be clamped down before cutting

TCE



Wood



Laminates

TCT circular saw blades. Professional quality, Euro style. For cutting wood & plastics. Alternate bevel grind teeth (ATB). Positive.
Heavy body and large tips.

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCE16048	160mm	20/16mm	48T	2.8mm	9500
TCE16060	160mm	20/16mm	60T	2.8mm	9500
TCE18524-20	185mm	20/16mm	24T	2.8mm	9000
TCE18548	185mm	20/16mm	48T	2.8mm	9000
TCE19048	190mm	20/16mm	48T	2.8mm	8500
TCE23024-30	230mm	30/25.4/20/16mm	24T	2.8mm	7000
TCE23048	230mm	30/25.4/20/16mm	48T	3.0mm	7000
TCE25024-30	250mm	30/25.4/20/16mm	24T	2.8mm	6000
TCE25048	250mm	30/25.4/20/16mm	48T	2.8mm	6000
TCE25460	254mm	30/25.4/20/16mm	60T	3.0mm	6000
TCE30072	300mm	30/16mm	72T	3.0mm	4800
TCE30528-30	305mm	30/25.4/20/16mm	28T	3.2mm	5500
TCE30596-30	305mm	30/25.4/20/16mm	96T	3.2mm	5500

INDUSTRIAL



Note:

TCE blades have large teeth that can be resharpened more often thereby lengthening the life of the blade



TCE - AL



Alum



Laminates

Professional quality euro style TCT circular saw blades for aluminium and non-ferrous metal cutting. Triple chip grind (TCG). Negative.

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCE16060AL	160mm	20/16mm	60T	2.8mm	9500
TCE23060AL	230mm	30/25.4/20/16mm	60T	3.0mm	7000
TCE25080AL	250mm	30/25.4/20/16mm	80T	3.0mm	6000
TCE305100AL	305mm	30/20mm	100T	3.2mm	5000

INDUSTRIAL

TCD



Wood



Plastic



CONTRACTOR



TCT circular saw blades general purpose, for cutting wood, plastics.
Alternate bevel grind teeth. (ATB). Positive.

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCD12516-16	125mm	16/13mm	16T	2.0mm	12000
TCD12516-20	125mm	20/13mm	16T	2.0mm	12000
TCD13016	130mm	16/13mm	16T	2.2mm	11000
TCD13030	130mm	16/13mm	30T	2.2mm	11000
TCD14016	140mm	20/16/13mm	16T	2.2mm	10500
TCD14030	140mm	20/16/13mm	30T	2.2mm	10500
TCD15024	150mm	20/16mm	24T	2.2mm	10000
TCD15040	150mm	20/16mm	40T	2.2mm	10000
TCD16020	160mm	20/16mm	20T	2.2mm	9500
TCD16030	160mm	20/16mm	30T	2.2mm	9500
TCD16040	160mm	20/16mm	40T	2.2mm	9500
TCD16060	160mm	20/16mm	60T	2.2mm	9500
TCD16524-20	165mm	20/16mm	24T	2.2mm	9200
TCD16540-20	165mm	20/16mm	40T	2.2mm	9200
TCD17024	170mm	20/16mm	24T	2.2mm	8900
TCD17040	170mm	20/16mm	40T	2.2mm	8900
TCD17060	170mm	20/16mm	60T	2.2mm	8900
TCD18024	180mm	30/20/16mm	24T	2.2mm	8400
TCD18040	180mm	30/20/16mm	40T	2.2mm	8400
TCD18524	185mm	20/16mm	24T	2.2mm	8200
TCD18524-30	185mm	30/25.4/20/16mm	24T	2.2mm	8200
TCD18540-16	185mm	16mm	40T	2.2mm	8200
TCD18540-20	185mm	20/16mm	40T	2.2mm	8200
TCD18540-30	185mm	30/25.4/20/16	40T	2.2mm	8200
TCD18560	185mm	20/16mm	60T	2.2mm	8200
TCD18560-16	185mm	16mm	60T	2.2mm	8200
TCD19040-16	190mm	16mm	40T	2.2mm	8000
TCD19040-30	190mm	30/20/16mm	40T	2.2mm	8000
TCD19060	190mm	30/20mm	60T	2.2mm	8000
TCD19072	190mm	30/20/16mm	72T	2.2mm	8000
TCD20024	200mm	30/20/16mm	24T	2.2mm	7600
TCD21024-16	210mm	16mm	24T	2.2mm	7200
TCD21024-30	210mm	30/25.4/20/16mm	24T	2.2mm	7200
TCD21040	210mm	30/25.4/20/16mm	40T	2.2mm	7200
TCD21040-16	210mm	16mm	40T	2.2mm	7200
TCD21060	210mm	30/25.4/20/16mm	60T	2.2mm	7200
TCD23024	230mm	30/25.4/20/16mm	24T	2.6mm	6600
TCD23024-16	230mm	16mm	24T	2.6mm	6600
TCD23040	230mm	30/25.4/20/16mm	40T	2.6mm	6600
TCD23060	230mm	30/25.4/20mm	60T	2.6mm	6600
TCD23524-16	235mm	16mm	24T	2.6mm	6500
TCD23524-30	235mm	30/20/16mm	24T	2.6mm	6500
TCD23540-16	235mm	16mm	40T	2.6mm	6500
TCD23540-30	235mm	20/16mm	40T	2.6mm	6500
TCD25024	250mm	30/16mm	24T	2.8mm	6100
TCD25040-16	250mm	16mm	40T	2.8mm	6100
TCD25040-30	250mm	30/25.4/20/16mm	40T	2.8mm	6100
TCD25080	250mm	30/25.4/20mm	80T	2.8mm	6100

CONTRACTOR

DADO Set

Part No. TC324311

DADO Set 203mm/8" in Wooden Case, Bore 16mm

Part No. TC324312

DADO Set 150mm/6" in Aluminium Case, Bore 16mm



TCTK



Wood



Plastic

Thin kerf blades. Thinner blades put less drag on the saw motors and also reduce wastage during cutting. (ATB).

SPECIALISED PROFESSIONAL

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCTK18440	185mm	20/16mm	40T	2.2mm	9000
TCTK18460	185mm	20/16mm	60T	2.2mm	9000
TCTK25060	250mm	30/16mm	60T	2.0mm	5500



TCNC



Wood and Nails



Special nail cutting blade. For use in old lumber with embedded nails or when remodeling old trusses etc.

SPECIALISED PROFESSIONAL

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCNC18514	185mm	20/16mm	14T		8000



TCNF



Laminates



Wood



Low noise blade. Great for closed workshop environments. Precision laser cut wave for accurate work. (ATB).

SPECIALISED PROFESSIONAL

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCNF18540	185mm	20/16mm	40T	2.2mm	8000
TCNF25448	254mm	30/25.4/20/16mm	48T	2.0mm	5500

INDUSTRIAL



TCMB



Laminates



Wood



Anti-kick back blades specially designed for hand held circular power saws. "J" slots help reduce noise and allow for heat expansion and body vents help keep the blade cool. (ATB).

SPECIALISED PROFESSIONAL

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCMB18524	185mm	20/16mm	24T	2.0mm	8000
TCMB18540	185mm	20/16mm	40T	2.0mm	8000



Anti-kick back blades specially designed for hand held circular power saws



TCS



Mild Steel

TCT circular saw blades for cutting ferrous metals. Replacement blades for machine specific tools, for use on machines designed for cutting ferrous metal.

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCS18532-20	185mm	20/16mm	32T	2.2mm	8500
TCS18550	185mm	20/16mm	50T	3.2mm	3600
TCS18568	185mm	20/16mm	68T	2.0mm	3600
TCS30080	300mm	25.4mm	80T	2.4mm	2500
TCS30080-30	300mm	30mm	80T	2.4mm	2500
TCS30560	305mm	30mm	60T	2.8mm	2500
TCS30580	305mm	30mm	80T	2.8mm	2500

CONTRACTOR





TCPR - LM



Double-sided laminates

TCT circular saw blades for cutting double-sided laminated board and medium density fibreboard. (ATB) Positive.

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCPR16048LM	160mm	20/16mm	48T	2.4mm	9500
TCPR18548LM	185mm	20/16mm	48T	2.4mm	8500
TCPR19048LM	190mm	30/20/16mm	48T	2.8mm	7500
TCPR23080LM	230mm	30/25.4/16mm	80T	3.0mm	6600
TCPR25080LM	250mm	30/25.4/20/16mm	80T	3.2mm	6000
TCPR30096LM	300mm	30/25.4/20mm	96T	3.2mm	5000

INDUSTRIAL



TCPR - AL TCG



Alum

TCT circular saw blades for cutting aluminium. Triple chip grind (TCG) Negative.

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCPR16056AL	160mm	20/16mm	56T	2.4mm	9500
TCPR25080AL	250mm	30mm	80T	3.2mm	6000
TCPR305100AL	305mm	30mm	100T	3.2mm	5000

INDUSTRIAL



TCPR - SC



Wood

TCT scoring saw blades.

Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCPR12012SC	120mm	20mm	12T	2.8 - 3.6	12000
TCPR12024SC	120mm	20mm	24T	3.1 - 4.2	12000

INDUSTRIAL

TCPR



Wood

TCT circular saw blades for crosscut and universal use for all types of wood.

Part No.		Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCPR18524-20	ATB Positive	185mm	20/16mm	24T	2.6mm	8500
TCPR18540-20	ATB Positive	185mm	20/16mm	40T	2.6mm	8500
TCPR18560-20	ATB Positive	185mm	20/16mm	60T	2.6mm	8500
TCPR19024-30	ATB Positive	190mm	30/20/16mm	24T	2.6mm	8500
TCPR19040-30	ATB Positive	190mm	30/20/16mm	40T	2.6mm	8500
TCPR19060-30	ATB Positive	190mm	30/20/16mm	60T	2.6mm	8500
TCPR23024-30	ATB Positive	230mm	30/25.4/20/16mm	24T	3.2mm	6600
TCPR23040-30	ATB Positive	230mm	30/25.4/20/16mm	40T	2.8mm	6600
TCPR23540	ATB Positive	235mm	30/25/16mm	40T	2.8mm	6600
TCPR23560	ATB Positive	235mm	30/25.4/16mm	60T	2.8mm	6600
TCPR25040	TCG Positive	250mm	30/25.4/20/16mm	40T	3.2mm	6000
TCPR25060	ATB Positive	250mm	30/25.4/20/16mm	60T	3.2mm	6000
TCPR30040	ATB Positive	300mm	30/25.4/20mm	40T	3.2mm	5000
TCPR30060	ATB Positive	300mm	30/25.4/20mm	60T	3.2mm	5500
TCPR35030-30	ATB Positive	350mm	30/25.4mm	30T	3.2mm	6000
TCPR35096-30	ATB Positive	350mm	30/25.4mm	96T	3.5mm	4500
TCPR40030-30	ATB Positive	400mm	30/25.4mm	30T	3.8mm	3800
TCPR400100-30	ATB Positive	400mm	30/25.4mm	100T	3.6mm	4000

INDUSTRIAL

Blade Bushings

Part No.	Size
TCBB1612C	16 - 12mm
TCBB2016C	20 - 16mm
TCBB3016C	30 - 16mm
TCBB301C	30mm - 1"
TCBB3020C	30 - 20mm



**Replacement
blade bushings
for circular
saw blades**



The TCPR range of blades are designed for operation in industrial shops, and have large tips. Hardened steel body runs truer and provides accurate cuts.

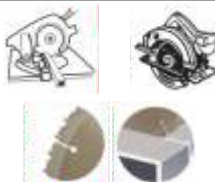
Quick Cut Universal TCT Saw Blade



Part No.	Diameter	Bore / Bushings	No of Teeth	Kerf	RPM
TCQ16042-20	160mm	20mm	42T	2.2mm	6000
TCQ18542-20	185mm	20mm	42T	2.2mm	5000
TCQ19048-30	190mm	30/25.4/20/16mm	48T	2.2mm	5000
TCQ23054-30	230mm	30mm	54T	2.2mm	4200
TCQ25060-30	250mm	30/20/16mm	60T	2.2mm	3800

INDUSTRIAL

- Universal Saw blade for hand and table saw machines.
- Can be resharpened!
- Quicker and finer cut.
- Thinnest possible cut, with very little resistance.
- No burring, no afterwork.
- Steel • Sheet metal • Pipes • Iron • Wood • Wood with nails
- Plastics • PVC • Aluminium • Laminates



General Purpose Thin Kerf Blades



Part No.	Description
TCDD18524-20	185mm x 24T RED
TCDD18540-20	185mm x 40T GREEN
TCDD18560-20	185mm x 60T GOLD

CONTRACTOR

General Purpose Thin Kerf Blades
sold in bulk



Biscuit Joiner Blades



CONTRACTOR

Part No. TCP10008
100 x 22.23 x 4mm - 8T
Max. RPM 16000



INDUSTRIAL

Part No. CMT240.008.04
100 x 3.96 x 22mm - 8T
Max. RPM 15300

Designed to fit all popular makes of Biscuit
Joining Machines.
Tungsten teeth can be resharpened.
Anti-kick design.

For use on BJ02 TorkCraft Biscuit Joiner

Angle Grinder Wood Blade

Part No.	Description	Bore	Kerf	RPM
TC911504	Saw Blade for 115mm Angle Grinder	22.23mm	2.0mm	14000

Use the Tork Craft Angle Grinder Wood blades on your angle grinder to cut and shape wood.
Framing & ripping in all soft wood.



Push Stick

TCPS001

2 Pce Push Stick : 205mm Long/125mm High
"V" Groove on the bottom

A Push Stick is a safety device that helps you to control the movement of working piece/s when operating power tools, especially when working on tablesaws, jointers, router tables or bandsaws. The push stick keeps your hands away from the machines cutting zone, it also helps to produce smoother cuts. It is especially useful for feeding narrow stocks across the table of a woodworking machine.



JIGSAW BLADE PRODUCT KNOWLEDGE

Jigsaw Blade Features and Information

Shank Types

U-Shank Jig Saw Blades

Fits the following saw brands:
Skil®, Black & Decker®,
Kress, Porter Cable®, Ryobi®,
etc...



T-Shank Jig Saw Blades

Fits the following saw brands:
AEG (Atlas Copco), Bosch®,
ELU, Flex, Hitachi®, Dewalt®,
Holz-Her, Mafel, Makita®,
Sparky, Milwaukee®, Metabo®.



6TPI — 10TPI — 14TPI — 21TPI — 24TPI — 36TPI

Faster/Rougher

Type of Cut

Slower/Smother

WOOD		
Teeth per Inch	Type of Cut	Materials
6 - 8	Rough	Hard & Soft Wood, Particleboard
10 - 14	Fine	Wood, Plastics
16 - 20	Very Fine	Plywood, Laminated Particleboard

METAL		
Teeth per Inch	Type of Cut	Materials
14 - 18	Smooth	Thick Material
24	Smooth	Thin Material
36	Very Smooth	Very Thin Material

How to use a Jig Saw.

The jig saw works along the same principles as a sewing machine.

The cutting speed of the upwards/downwards movements can be adjusted in degrees, or can be regulated electronically.

The cutting speed ranges from 200 to 3000 cut/minute.*

When using harder materials, for example metals, lower cutting speeds are used. With softer materials like woods, higher cutting speeds are more appropriate.

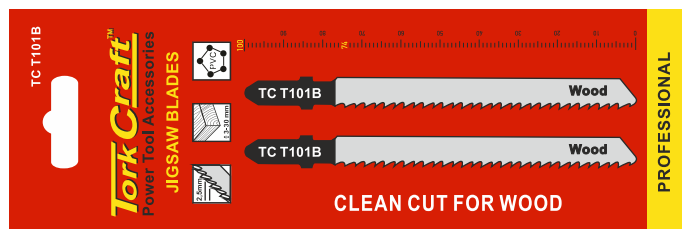
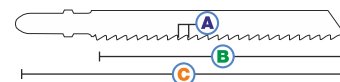
The clamped sawing blade is designed to cut during the upward movement. This is aided by the so-called pendulum cut.

The pendulum cut ensures that the blade is pressed against the material with extra force during the upward movement. In this way, it is possible to saw faster, while using the same amount of energy.

* Determined by machine and manufacturer.

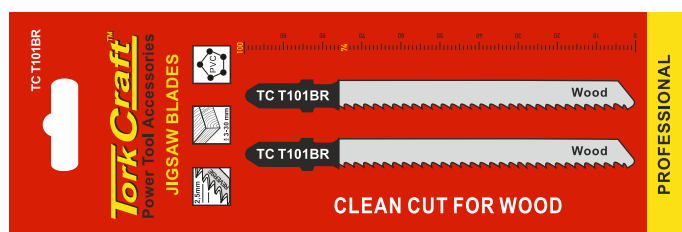


T-Shank Jigsaw Blades



2,5 mm	A
10 t.p.i.	
75 mm	B
100 mm	C

Ideal for fine cuts in hardwood, softwood, plywood, laminated particleboard and plastics.



2,5 mm	A
10 t.p.i.	
75 mm	B
100 mm	C

Reverse tooth. For splinter-free cutting of hardwood, softwood, plywood, laminated particleboard and plastics.

T-Shank Jigsaw Blades

TC T101AO

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

CLEAN CUT FOR WOOD

PROFESSIONAL

1.3mm 20 t.p.i.	A
50 mm	B
75 mm	C

For precise, splinter-free cuts on both sides of the material. For curved cuts in hardwoods, softwoods, plywood, wooden fibreboard and plastic.

2 - 15mm

TC T101D

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

CLEAN CUT FOR WOOD

PROFESSIONAL

4 mm 6 t.p.i.	A
75 mm	B
100 mm	C

Ideal for fast, clean cuts in hardwood, softwood, particleboard and plastics.

CT

5 - 50mm

TC T111C

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

BASIC CUT FOR WOOD

PROFESSIONAL

3 mm 8 t.p.i.	A
75 mm	B
100 mm	C

For fast, coarse cuts in hardwood, softwood and plastics.

MS

4 - 50mm

TC T111D

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

BASIC CUT FOR WOOD

PROFESSIONAL

4 mm 6 t.p.i.	A
75 mm	B
100 mm	C

Ideal for fast, rough cuts in hardwood, softwood and plastic.

5 - 50mm

TC T144D

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

FAST CUT FOR WOOD

PROFESSIONAL

4 mm 6 t.p.i.	A
75 mm	B
100 mm	C

Ideal for straight and parallel cuts. Very fast, clean cuts in hardwood, softwood and particleboard.

CS

5 - 50mm

TC T244D

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

FAST CUT FOR WOOD

PROFESSIONAL

4 mm 6 t.p.i.	A
75 mm	B
100 mm	C

For very fast, clean curve cutting in hardwood, softwood and particleboard.

CS

8 - 60mm

TC T118A

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

BASIC CUT FOR METAL

PROFESSIONAL

1,2 mm 21 t.p.i.	A
50 mm	B
75 mm	C

Ideal for thin material. Straight cuts in metal, non-ferrous metal, sheet metal and aluminium.

MS HSS

1 - 3mm

T-Shank Jigsaw Blades

TC T118AF

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

LONG LIFE

TC T118AF Metal

TC T118AF Metal

BASIC CUT FOR METAL

PROFESSIONAL

1.2 mm 21 t.p.i.	A
50 mm	B
75 mm	C

For thin materials. Straight cuts (flexible and shatter-proof) in soft steel, aluminium, steel, stainless steel and acrylic glass.



TC T118B

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

LONG LIFE

TC T118B Metal

TC T118B Metal

BASIC CUT FOR METAL

PROFESSIONAL

2 mm 12 t.p.i.	A
50 mm	B
75 mm	C

Ideal for thick material. Straight cuts in metal, non-ferrous metal and aluminium.



TC T118BF

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

LONG LIFE

TC T118BF Metal

TC T118BF Metal

BASIC CUT FOR METAL

PROFESSIONAL

2 mm 12 t.p.i.	A
50 mm	B
75 mm	C

For thick materials. Straight cuts (flexible and shatter-proof) in metals, non-ferrous metal, aluminium and acrylic glass.



TC T118G

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

LONG LIFE

TC T118G Metal

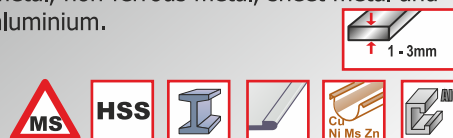
TC T118G Metal

BASIC CUT FOR METAL

PROFESSIONAL

0.9 mm 28 t.p.i.	A
50 mm	B
75 mm	C

Ideal for very thin material. Straight cuts in metal, non-ferrous metal, sheet metal and aluminium.



- What regulates the cut speed and performance?**
- The motor power (wattage) of the machine
 - The effort output when sawing
 - The quality and accuracy of blade selection
 - The accurate selection of pendulum cut. When using a high pendulum cut, cracks may appear on the cutting edge.

U-Shank Jigsaw Blades

TC D101B

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

LONG LIFE

TC D101B Wood

TC D101B Wood

CLEAN CUT FOR WOOD

PROFESSIONAL

2,5 mm 10 t.p.i.	A
75 mm	B
100 mm	C

Ideal for fine cuts in hardwood, softwood, plywood, laminated particleboard and plastics.



TC D101BR

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

LONG LIFE

TC D101BR Wood

TC D101BR Wood

CLEAN CUT FOR WOOD

PROFESSIONAL

2,5 mm 10 t.p.i.	A
75 mm	B
100 mm	C

Reverse tooth. For splinter-free cutting of hardwood, softwood, plywood, laminated particleboard and plastics.



U-Shank Jigsaw Blades

TC D101AO

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

1.3mm
20 t.p.i.

50 mm

75 mm

CLEAN CUT FOR WOOD

PROFESSIONAL

1.3mm 20 t.p.i.	A
50 mm	B
75 mm	C

For precise, splinter-free cuts on both sides of the material. For curved cuts in hardwoods, softwoods, plywood, wooden fibreboard and plastic.

2 - 15mm

TC D101D

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

4 mm
6 t.p.i.

75 mm

100 mm

CLEAN CUT FOR WOOD

PROFESSIONAL

4 mm 6 t.p.i.	A
75 mm	B
100 mm	C

Ideal for fast, clean cuts in hardwood, softwood, particleboard and plastics.

5 - 50mm

TC D118A

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

1,2 mm
21 t.p.i.

50 mm

75 mm

BASIC CUT FOR METAL

PROFESSIONAL

1,2 mm 21 t.p.i.	A
50 mm	B
75 mm	C

Ideal for thin material. Straight cuts in metal, non-ferrous metal, sheet metal and aluminium.

1 - 3mm

TC D118AF

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

1,2 mm
21 t.p.i.

50 mm

75 mm

BASIC CUT FOR METAL

PROFESSIONAL

1,2 mm 21 t.p.i.	A
50 mm	B
75 mm	C

For thin materials. Straight cuts (flexible and shatter-proof) in soft steel, aluminium, steel, stainless steel and acrylic glass.

1 - 3mm

TC D118B

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

2 mm
12 t.p.i.

50 mm

75 mm

BASIC CUT FOR METAL

PROFESSIONAL

2 mm 12 t.p.i.	A
50 mm	B
75 mm	C

Ideal for thick material. Straight cuts in metal, non-ferrous metal and aluminium.

3 - 6mm

TC D118BF

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

2 mm
12 t.p.i.

50 mm

75 mm

BASIC CUT FOR METAL

PROFESSIONAL

2 mm 12 t.p.i.	A
50 mm	B
75 mm	C

For thick materials. Straight cuts (flexible and shatter-proof) in metals, non-ferrous metal, aluminium and acrylic glass.

2 - 5mm

TC D119BO

Tork Craft™
Power Tool Accessories
JIGSAW BLADES

2 mm
12 t.p.i.

50 mm

75 mm

BASIC CUT FOR WOOD

PROFESSIONAL

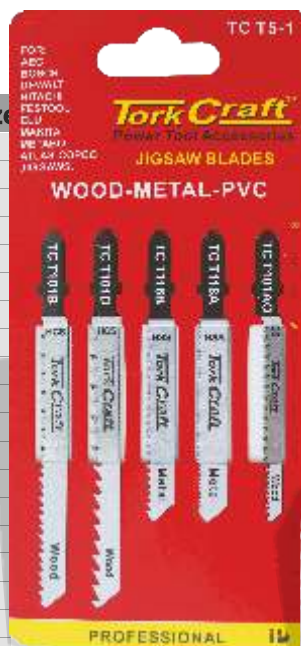
2 mm 12 t.p.i.	A
50 mm	B
75 mm	C

For narrow curve cutting in hardwood, softwood, plywood, particleboard, plastics and perspex.

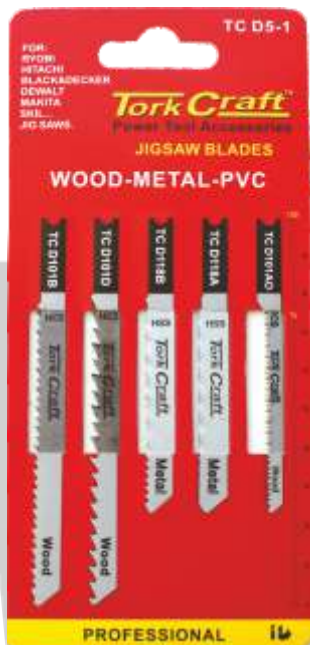
2 - 15mm

T-Shank Jigsaw Blades

Part No.	Description	Pack Size
Jigsaw for Wood		
TC T101A-2	2.0mm 12TPI 100mm Acrylic	2 Pk
TC T101AIF-2	1.7mm 14TPI 100mm Hardwood	2 Pk
TC T101AOF-2	1.4mm 18TPI 75mm Hardwood	2 Pk
TC T123X-2	1.2 - 2.6mm 10TPI 100mm Metal	2 Pk
TC T345XF-2	2.4 - 5mm 5TPI 132mm Metal/Wood	2 Pk
TC T101B-2	2.5mm 10TPI 75mm Clean Cut	2 Pk
TC T101BR-2	2.5mm 10TPI 75mm Clean Cut	2 Pk
TC T101AO-2	1.3mm 20TPI 50mm Clean Cut	2 Pk
TC T101D-2	4mm 6TPI 75mm Clean Cut	2 Pk
TC T111C-2	3mm 8TPI 75mm Basic Cut	2 Pk
TC T111D-2	4mm 6TPI 75mm Basic Cut	2 Pk
TC T144D-2	4mm 6TPI 75mm Fast Cut	2 Pk
TC T234X-2	2.3mm 9TPI 95mm Progressor Cut	2 Pk
TC T244D-2	4mm 6TPI 75mm Fast Cut	2 Pk
TC T744D-2	4mm 6TPI 180mm Speed Cutter	2 Pk
TC T101AO-5	1.3mm 20TPI 75mm Clean Cut	5 Pk
TC T101B-5	2.5mm 10TPI 10mm Clean Cut	5 Pk
TC T101BR-5	2.5mm 10TPI 100mm Clean Cut	5 Pk
TC T101D-5	4mm 6TPI 100mm	5 Pk
TC T144D-5	4mm 6TPI Fast Cut	5 Pk
TC T101AO-25	1.3mm 20TPI 75mm	25 Pk
TC T101B-25	2.5mm 10TPI 100mm	25 Pk
TC T101BR-25	2.5mm 10TPI 100mm Rev Tooth	25 Pk
TC T101D-25	4mm 6TPI 100mm	25 Pk
Jigsaw for Metal		
TC T118A-2	1.2mm 21TPI 50mm Basic Cut	2 Pk
TC T118AF-2	1.2mm 21TPI 50mm Basic Cut	2 Pk
TC T118B-2	2mm 12TPI 50mm Basic Cut	2 Pk
TC T118BF-2	2mm 12TPI 50mm Basic Cut	2 Pk
TC T118G-2	0.9mm 28TPI 50mm Basic Cut	2 Pk
TC T118A-5	1.2mm 21TPI 75mm Basic Cut	5 Pk
TC T118A-25	1.2mm 21TPI 75mm	25 Pk
TC T118B-25	2mm 12TPI 75mm	25 Pk
Jigsaw for Ceramics		
TC T150RIFF	77mm	2 Pk
Assorted 5 Pce		
TC T5-1	5 Pce Assorted Jigsaw Blades	5 Pk
Assorted 10 Pce		
TCSET2	10 Pce Assorted Jigsaw Blades Metal & Wood	



U-Shank Jigsaw Blades



Part No.	Description	Pack Size
Jigsaw for Wood		
TC D101B-2	2.5mm 10TPI 75mm Clean Cut	2 Pk
TC D101BR-2	2.5mm 10TPI 75mm Clean Cut	2 Pk
TC D101AO-2	1.3mm 20TPI 50mm Clean Cut	2 Pk
TC D101D-2	4mm 6TPI 75mm Clean Cut	2 Pk
TC D119BO-2	2mm 12TPI 50mm Basic Cut	2 Pk
TC D101AO-5	1.4mm 20TPI Clean Cut	5 Pk
TC D101B-5	2.5mm 10TPI Clean Cut	5 Pk
TC D101BR-5	2.5mm 10TPI Reverse Tooth	5 Pk
TC D144D-5	4mm 6TPI Fast Cut	5 Pk
TC D101AO-25	1.3mm 20TPI 75mm	25 Pk
TC D101B-25	2.5mm 10TPI 100mm	25 Pk
TC D101BR-25	2.5mm 10TPI 100mm Reverse Tooth	25 Pk
TC D101D-25	4mm 6TPI 100mm	25 Pk
Jigsaw for Metal		
TC D118A-2	1.2mm 21TPI 50mm Basic Cut	2 Pk
TC D118AF-2	1.2mm 21TPI 50mm Basic Cut	2 Pk
TC D118B-2	2mm 12TPI 50mm Basic Cut	2 Pk
TC D118BF-2	2mm 12TPI 50mm Basic Cut	2 Pk
TC D118A-5	1.2mm 21 TPI Basic Cut	5 Pk
TC D118A-25	1.2mm 21TPI 75mm	25 Pk
TC D118B-25	2mm 12TPI 75mm	25 Pk
Assorted 5 Pce		
TC D5-1	5 Pce Assorted Jigsaw Blades	5 Pk

Scroll Saw Blades



Wood



Plastic



Non-ferrous Metal

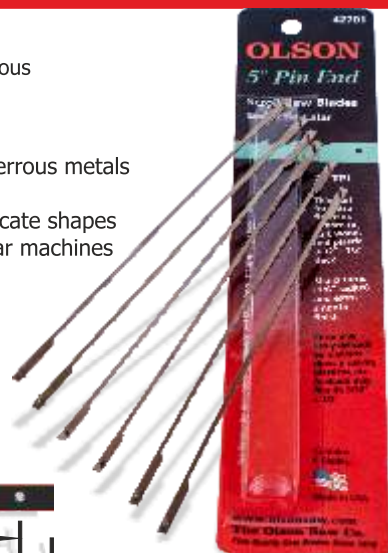
Part No.	Length & TPI	Pack Size
SSB40501	20TPI with pins	6/pack
SSB41001	7TPI with pins	6/pack
SSB41101	15TPI with pins	6/pack
SSB41201	10TPI with pins	6/pack
SSB42003	9TPI with pins Reverse Tooth	6/pack
SSB42401	18.5TPI with pins	6/pack
SSB42701	25TPI with pins	6/pack
SSB427	25TPI plain	12/pack
SSB48000	43TPI Jewelers Metal Piercing	12/pack
SSB47800	51TPI Jewelers Metal Piercing	12/Pack
SSB48700	25TPI Metal cutting	

Application/Material

- For sawing wood, plastic and non-ferrous metals

Features/Benefit

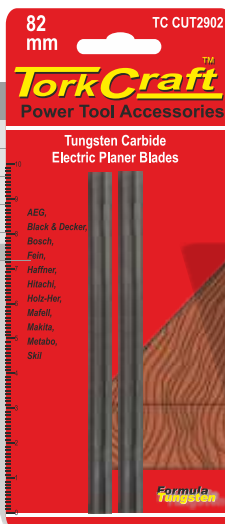
- Precision sharpened to cut fine intricate shapes
- Pinned-end styles to fit most popular machines



Planer Blades

Part No.	Description
TC CUT2902	Planer Blades 82mm
TC CUT2903	Planer Knives Tungsten 60mm (2/pk)
TC CUT2904	Quick change Planer Blades plus holder
TC CUT2905	2 Pk Carbide Electric Planer Blades 82 x 5.5 x 1.1mm
TC CUT29.2	Planer Knives Tungsten 82mm (2/pk)

Fits most makes and brands of electric hand planers.
Reversible blades give two sharp edges. 2 Pce/pack



Hose Clamps

Part No.	Description
HC6-17	6 - 17mm ea (10/Box GM4)
HC6-22	6 - 22mm ea (10/Box GM6)
HC8-27	8 - 27mm ea (10/Box GM7)
HC11-20	11 - 20mm ea (10/Box K6)
HC11-23	11 - 23mm ea (10/Box K8)
HC14-27	14 - 27mm ea (10/Box KM10)
HC17-32	17 - 32mm ea (10/Box K12)
HC19-38	19 - 38mm ea (10/Box K16)
HC21-44	21 - 44mm ea (10/Box K20)
HC27-51	27 - 51mm ea (10/Box K24)
HC33-57	33 - 57mm ea (10/Box K28)
HC40-64	40 - 64mm ea (10/Box K32)
HC46-70	46 - 70mm ea (10/Box K36)
HC52-76	52 - 76mm ea (10/Box K40)
HC59-83	59 - 83mm ea (10/Box K44)
HC65-89	65 - 89mm ea (10/Box K48)
HC71-95	71 - 95mm ea (10/Box K52)
HC78-102	78 - 102mm ea (10/Box K56)
HC6-17P	6 - 17mm ea (2Pce Packaged GM4)
HC6-22P	6 - 22mm ea (1Pce Packaged)



Band and housing made from
AISI 101 Stainless Steel and
screw 5/16" made from zinc
plated carbon steel



Rubber Hose



Plastic Tube



Silicon Tube



Garden Hose

Double Ear Clamps

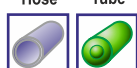
Part No.	Description
EC13-15	Carbon Steel 13 - 15mm (10pce / pack)
EC15-18	Carbon Steel 15 - 18mm (10pce / pack)
EC17-20	Carbon Steel 17 - 20mm (10pce / pack)



Rubber Hose



Plastic Tube



Silicon Tube



Garden Hose



Use
crimp plier
to fasten



Oscillating Blades - Universal Fitting

Part no.	Description
TCOA001	Quick Change Carbide Grit Delta Rasp 80mm (3-1/8")
TCOA002	Quick Change Carbide Grit Radial Saw Blade 65mm (2-9/16")
TCOA003	Quick Change Diamond Boot Saw Blade 65mm (2-9/16")
TCOA004	Quick Change Flush Cut Metal Saw Blade 10mm (3/8") 18TPI
TCOA005	Quick Change Flush Cut Metal Saw Blade 22mm (7/8") 18TPI
TCOA006	Quick Change Flush Cut Metal Saw Blade 28mm (1-1/8") 18TPI
TCOA007	Quick Change Flush Cut Universal Saw Blade 45mm (1-3/4") 18TPI
TCOA008	Quick Change Flush Cut Universal Saw Blade 65mm (12-1/2") 18TPI
TCOA009	Quick Change Flush Cut Wood Saw Blade 28mm (1-1/8") 18TPI CRV
TCOA010	Quick Change Flush Cut Wood Saw Blade 34mm (1-5/16") 14TPI CRV
TCOA011	Quick Change Flush Cut Wood Saw Blade 68mm (2-11/16") 14TPI CRV
TCOA012	Quick Change Radial Saw Blade 87mm (3-7/16") CRV
TCOA013	Quick Change Radial Saw Blade 87mm (3-7/16") M42
TCOA014	Quick Change Rigid Scraper 52x26mm (2-1/16" x 1")
TCOA015	Quick Change Sharp Scraper 28x50mm (1-1/8" x 2")
TCOA105	Quick Change Flexible Scraper 52 x 45mm (2-1/16" x 1 - 3/4")
TCOA016	Quick Change Grout And Mortar Remover 65mm (2-9/16")
TCOA017	Quick Change Segment Saw Blade 80mm (3-1/8")



Part No. TCOT001
Oscillating Multi-Function Tool
Cordless 12V Li-ion 1.3AH

TCBP001
Fast Charger for 12V Li-ion 1.3AH & 1.5AH
Battery Pack

TCBP001-1
12V Li-ion 1.3AH Spare Battery for
TORKCRAFT Cordless Tools

TCBP001-2
12V Li-ion 1.5AH Spare Battery for
TORKCRAFT Cordless Tools



TCOA001



TCOA002



TCOA003



TCOA004



TCOA005



TCOA006



TCOA007



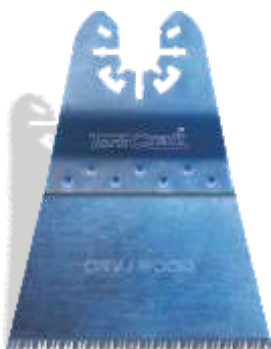
TCOA008



TCOA009



TCOA010



TCOA011



TCOA012



TCOA013



TCOA014



TCOA015



TCOA105



TCOA016



TCOA017

Oscillating Blade Sets



Part No. TCOA101
2 Pce Quick Change Oscillating
Carbide Grit Accessory Kit



Part No. TCOA102
4 Pce Quick Change Oscillating
Floor Working Accessory Kit



Part No. TCOA103
4 Pce Quick Change Oscillating
General Purpose Accessory Kit



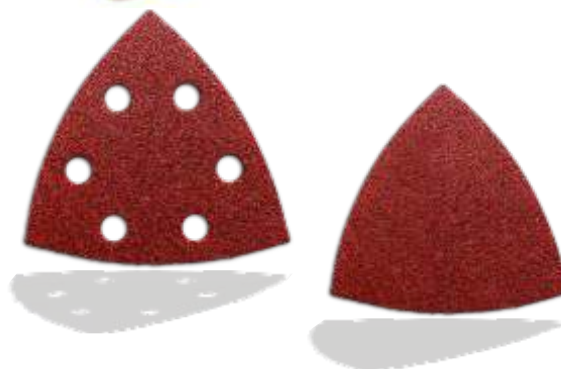
Part No. TCOA104
4 Pce Quick Change
Oscillating Tile Workin
Accessory Kit



Part No. TCOA100
10 Pce Quick Change
Oscillating Multi
Purpose Accessory Kit

Oscillating Sandpaper

Part no.	Description
TCOA018-80	10 Pce - 93mm Delta Shape 80 Grit
TCOA018-120	10 Pce - 93mm Delta Shape 120 Grit
TCOA018-180	10 Pce - 93mm Delta Shape 180 Grit
TCOA018-240	10 Pce - 93mm Delta Shape 240 Grit
TCOA019-80	10 Pce - 80mm Delta Shape 80 Grit
TCOA019-120	10 Pce - 80mm Delta Shape 120 Grit
TCOA019-180	10 Pce - 80mm Delta Shape 180 Grit
TCOA019-240	10 Pce - 80mm Delta Shape 240 Grit
TCOA020-80	10 Pce - 35 x 50mm Fingertip 80 Grit
TCOA020-120	10 Pce - 35 x 50mm Fingertip 120 Grit
TCOA020-180	10 Pce - 35 x 50mm Fingertip 180 Grit
TCOA020-240	10 Pce - 35 x 50mm Fingertip 240 Grit
TCOA021-80	10 Pce - 115mm Round 80 Grit
TCOA021-120	10 Pce - 115mm Round 120 Grit
TCOA021-180	10 Pce - 115mm Round 180 Grit
TCOA021-240	10 Pce - 115mm Round 240 Grit



Base & Arbors

Part no.	Description
TCOA201	Quick Change 115mm Micro Sanding Velcro Pad
TCOA202	Quick Change 35mm Fingertip Felt Polishing Pad
TCOA203	Quick Change 80mm Delta Micro Velcro Pad
TCOA204	Quick Change 80mm Delta Felt Polishing Pad
TCOA205	Quick Change 93mm Delta Micro Velcro Pad
TCOA206	Quick Change 35mm Fingertip Felt Polishing Pad
TCOA207	Quick Change 35mm Micro Velcro Pad
TCOA208	Quick Change 35mm Fingertip Micro Velcro Pad

